



Test Report No. F690101/LF-CTSAYAA23-07103

Issued Date : 2023. 02. 10

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ILHEUNG PLASTIC MFG.CO.LTD

576, Seodong-ro
Iksan-si, Jeonbuk
Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

SGS File No. : AYAA23-07103
Product Name : PVC SHEET
Item No./Part No. : PVC RIGID SHEET
Received Date : 2023. 02. 03
Test Period : 2023. 02. 03 to 2023. 02. 10
Test Results : For further details, please refer to following page(s)

SGS Korea Co., Ltd.

Tommy Oh / Chemical Lab Mgr

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CQP-7080E07 (01)

SGS Korea Co., Ltd.

322, The O valley, 76, LS-ro, Dongan-gu, Anyang-si, Gyeonggi-do, Korea 14117
t +82 (0)31 4608 000 f +82 (0)31 4608 059 <http://www.sgsgroup.kr>

Member of the SGS Group (Société Générale de Surveillance)



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Sample No. : AYAA23-07103.001
Sample Description : PVC SHEET
Item No./Part No. : PVC RIGID SHEET
Materials : N/A

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 : 2013+AMD1:2017CVS, by ICP-OES	2	N.D.
Hexavalent Chromium (Cr VI)*	mg/kg	With reference to IEC 62321-7-2 : 2017, by UV-Vis and/or with reference to IEC 62321-5 : 2013, by ICP-OES	8	N.D.

Total Metals

Test Items	Unit	Test Method	MDL	Results
Palladium (Pd)	mg/kg	With reference to EPA 3052 : 1996, EPA 6010D : 2018, by ICP-OES	5	N.D.

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

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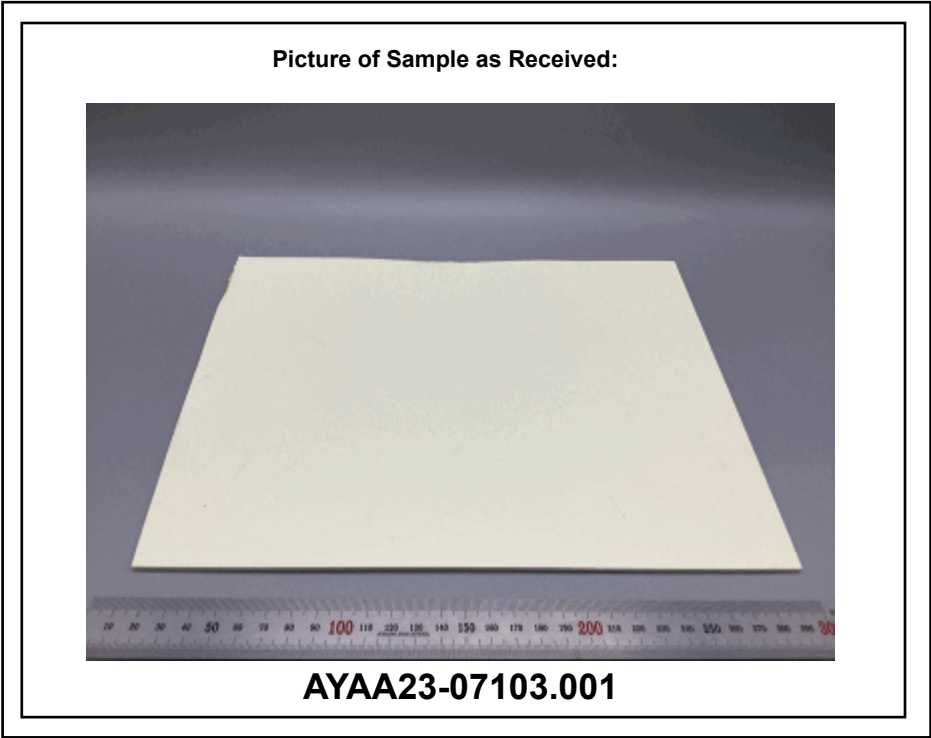
Sample No. : AYAA23-07103.001
Sample Description : PVC SHEET
Item No./Part No. : PVC RIGID SHEET
Materials : N/A

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

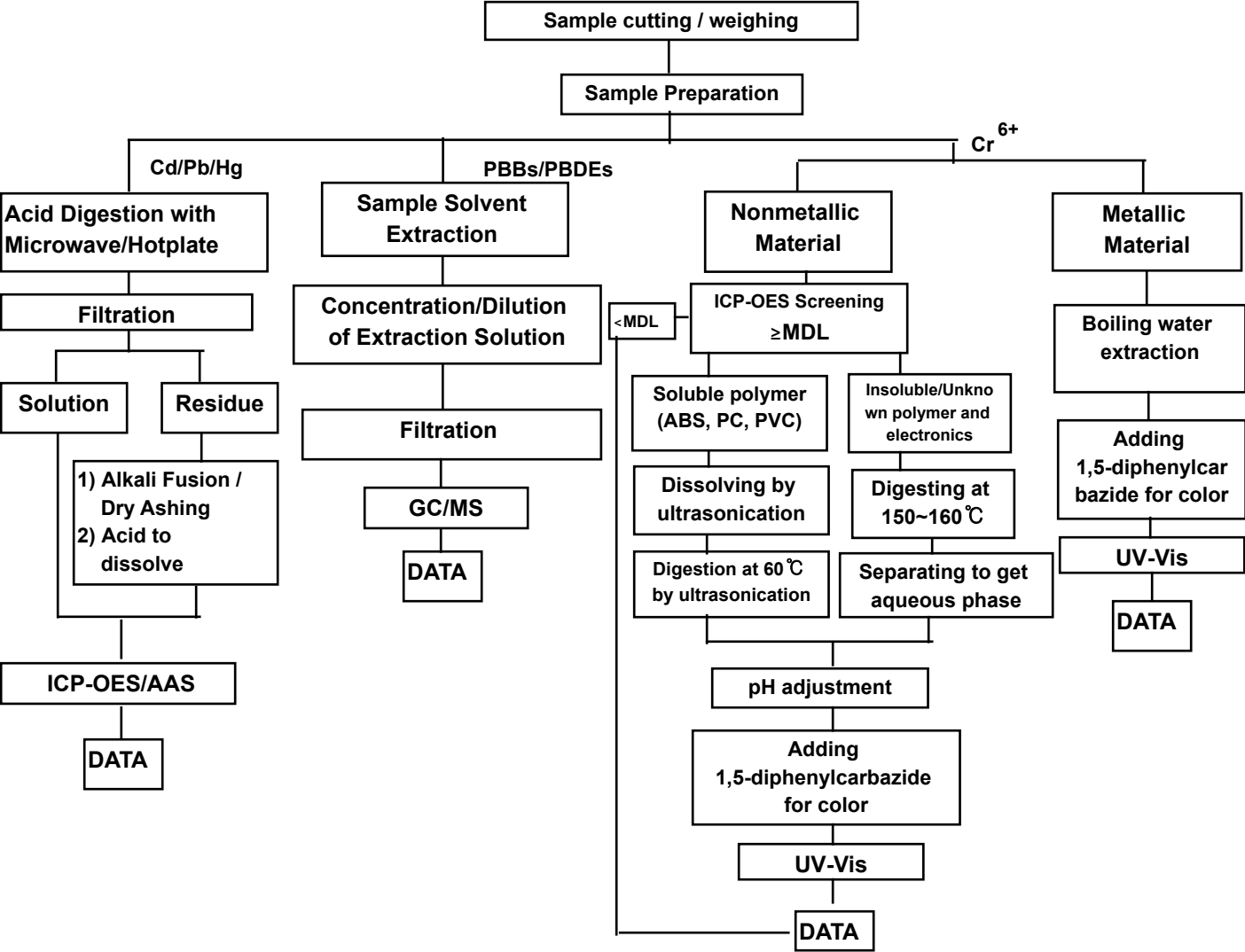
- NOTE:
- (1) N.D. = Not detected. (<MDL)
 - (2) mg/kg = ppm, ug/kg = ppb, mg/L = ppm
 - (3) MDL = Method Detection Limit
 - (4) - = No regulation
 - (5) ** = Qualitative analysis (No Unit)
 - (6) Negative = Undetectable / Positive = Detectable
 - (7) * = a. The result of Hexavalent Chromium (Cr(VI)) is "ND" as the result of Chromium (Cr) is "ND", and confirmation test of Hexavalent Chromium (Cr(VI)) is not required.
b. If the content of Total Chromium (Cr) is greater than the MDL of Hexavalent Chromium (Cr(VI)), it is the result of hexavalent Chromium by UV-VIS.
 - (8) The results shown in this test report refer only to the sample(s) tested unless otherwise stated.
- This test report is not related to Korea Laboratory Accreditation Scheme.

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Testing Flow Chart for RoHS: Cd/Pb/Hg/Cr⁶⁺ /PBBs&PBDEs Testing



The samples were dissolved totally at the acid digestion step of the above flow chart for Cd,Pb,Hg
 Section Chief : Tonny Park

*** End of Report ***

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